LA DOPPIA A
INJECTION MOLDING AND ASSEMBLY PLASTIC COMPONENTS

FIXINGS	MACHINE NUMBER						
	8	11	13	14	16	17	18
Euromap classification	**150/612**	**270/1334**	**150/612**	**200/790**	**610/4435**	**16000/17750**	**500/3275**
Constructor	Sandretto	Sandretto	Sandretto	Sandretto	Sandretto	Sandretto	Sandretto
Model	S8 (90)	S8	S8	S8	Mega TW	Mega HESD	S7 (80)
Year of construction	1992	1995	1995	1995	2001	2003	2005
Serial number	M8060149	M8500189	M8460238	M8480095	M8320030	M8590016	M9280058
POWER SUPPLY							
Constructor	SB Plastics	SB Plastics	NewOmap	NewOmap	SB Plastics	DEGA	SB Plastics
Model	FSB2	FSB2	M3-EH	M3-EH	FTB1	ASPIROPLAST AT	FTB1
Year of construction	\	\	1995	1996	2001	2012	giu-05
Serial number	385995	786998	A3H024-95	A3H001	1854101	AT20120190B	281/2005
Installed power [kW]	0,95	0,95	0,7	0,7	0,7	1,5	0,7
DRYER							
Constructor	PlastMec	Europlast	NewOmap	NewOmap	SB Plastics	DEGA	SB Plastics
Model	EAC50	GL9	DH-150	DH-150	EBD32	\	EDB32
Year of construction	1992	\	1995	1996	2001	2005	giu-05
Serial number	01516092	0 277	E15085-95	E15023-96	1891201	DR2005036LL	253/2005
Installed power [kW]	3	\	3,4	3,4	2	3	2,9
TEMPERATURE CONTROLLER (WATER)							**TI**
Constructor	-	IECI	-	IECI	IECI	IECI	IECI
Model	-	PD/90	-	PD/90	PD/90	PD/90	PD/90
Year of construction	-	10/01/2004	-	11/05/2001	16/10/2007	24/11/2011	10/01/2004
Serial number	-	4999	-	4182	5868	6570	4999
Installed power [kW]	-	10	-	10	10	10	10
TEMPERATURE CONTROLLER (WATER)							**TI**
Constructor	-	-	-	-		Industrial Frigo	-
Model	-	-	-	-		CTW18/90/DP	-
Year of construction	-	-	-	-		2006	-
Serial number	-	-	-	-		1116/06	-
Installed power	-	-	-	-		3,9	-
HOT RUNNER CONTROL UNIT							
Constructor	-	Rotfil	-	-	LC	SISE	SISE
Model	-	MPX01	-	-	6LC39/C6	M9U-2400	M9U-2400
Year of construction	-	\	-	-	\	\	\
Serial number	-	\	-	-	401404	\	\
Installed power	-	57,6	-	-	21,1	69	69
Number of zones					24	24	24
ROBOT							
Constructor	-	Piovan	-	-	-	-	CAMPETELLA
Model	-	T1000EM	-	-	-	-	MASTER MC23
Year of construction	-	1999	-	-	-	-	2004
Serial number	-	0101-900179	-	-	-	-	23591104
Load capacity [kg]		5					8

LA DOPPIA A
INJECTION MOLDING AND ASSEMBLY PLASTIC COMPONENTS

FIXINGS	MACHINE NUMBER					
	19	20	21	22	23	24
Euromap classification	**1000/9130**	**820/9130**	**1000/9130**	**600/6100**	**65/380**	**1300 \ 17200**
Constructor	Sandretto	Sandretto	Sandretto	Krauss Maffei	Krauss Maffei	Krauss Maffei
Model	Mega TES	MTES ESD	MTESD	KM GX	KM CX	KM GX
Year of construction	2007	2009	2011	2015	2022	2024
Serial number	M8160161	M8330089	M8160169	61024433	61035991	61037167
POWER SUPPLY						
Constructor	DEGA	DEGA	SHINI	Moretto	New Omap	SB
Model	\	ASPIROPLAST AT	SAL-3,5HF-UG-CE	V20 S40 A	M3 - EH	FTB3
Year of construction	2007	2009	27/05/2011	2015	2008	2024
Serial number	AT20070250B	AT2008008B	2UG11050039	1512537	A3H112	1854101
Installed power [kW]	1,5	1,5	\	1,6	0,8	3
DRYER						
Constructor	DEGA	DEGA	SHINI	Moretto	NewOmap	SB Plastics
Model	\	\	SHR-24U	XD 24A	DH-150	EDB32
Year of construction	2007	2009	25/05/2011	2015	2008	lug-05
Serial number	DR2007074LL	DR2009005LL	\	1509962	E15045	152/2024
Installed power [kW]	3	3	\	18,2	3,4	2,9
EMPERATURE CONTROLLER (WATER)						
Constructor	VEGA	IECI	VEGA	Moretto	Regoplast	Regoplast
Model	DUPLO	DP/90	DUPLO	TWK 12 SA	90 smart	90XL
Year of construction	2012	10/01/2004	2014	2015	2022	2024
Serial number	CF2052005HH	5000	CF2014006HH	1511634	1017-1285	1055
Installed power [kW]	9	10	9	13,1	9	21.1
EMPERATURE CONTROLLER (WATER)						
Constructor	VEGA	IECI	VEGA	Moretto		Regoplast
Model	DUPLO	DP/90	DUPLO	TWK 12 SA		90XL
Year of construction	2012	11/09/2001	2014	2015		2024
Serial number	CF2052005HH	4181	CF2014006HH	1511635		1055
Installed power	9	10	9	13,1		21.1
HOT RUNNER CONTROL UNIT						
Constructor	SISE	SISE	SISE	Krauss Maffei	Krauss Maffei	Krauss Maffei
Model	M9U-2400	M9U-2400	M9U-2400	integrato	integrato	integrato
Year of construction	\	\	\	2015	2022	2024
Serial number	61211A	\	\	61024433	61035991	61037167
Installed power	69	69	69	69	24	115
Number of zones	24	24	24	24	8	36
ROBOT						
Constructor	-	-	CAMPETELLA	Krauss Maffei	ABB	ABB
Model	-	-	XSERIES M04-3H	LRX 350	IRB 1300	IRB 6700
Year of construction	-	-	2012	2015	2022	2024
Serial number	-	-	39160913	61024433	-	5427
Load capacity [kg]			40	35	7	250