LA DOPPIA A
INJECTION MOLDING AND ASSEMBLY PLASTIC COMPONENTS

PLANS		MACHINE NUMBER						
		8	11	13	14	16	17	18
Euromap classification		**150/612**	**270/1334**	**150/612**	**200/790**	**610/4435**	**16000/17750**	**500/6000**
Constructor		Sandretto	Sandretto	Sandretto	Sandretto	Sandretto	Sandretto	Sandretto
Model		S8 (90)	S8	S8	S8	Mega TW	Mega HESD	S9 SNT
Year of construction		1992	1995	1995	1995	2001	2003	2005
Serial number		M8060149	M8500189	M8460238	M8480095	M8320030	M8590016	M9280058
MACHINE PLANS								**(*)**
A (Plane Horizontal Width)	mm	690	860	690	770	1370	2560	1300
B (horizontal passage of columns)	mm	460	570	460	510	950	1820	900
C (vertical passage of columns)	mm	460	570	460	510	850	1620	900
D (bracket cavity)	mm	-	-	-	-	700	1120	700
E (bracket cavity)	mm	280	420	280	280	560	840	560
F (bracket cavity)	mm	140	280	140	140	280	280	280
G (bracket cavity)	mm	-	-	-	-	700	-	-
H (bracket cavity)	mm	-	-	-	-	560	1120	700
I (bracket cavity)	mm	280	420	280	280	-	840	560
J (Bracket Cavity)	mm	140	280	140	140	280	280	280
K (column diameter)	mm	ø 85	ø 115	ø 85	ø 100	ø 160	ø 270	ø 150
L (semi-height upper fixed top)	mm	341	426	341	381	635	1220	665
M (semi-height lower fixed table)	mm	345	430	345	385	635	1180	650
N (fixed plate centering diameter)	mm	ø 125 E8	ø 160 E8	ø 125 E8	ø 160 E8	ø 200 E8	ø 315 E8	ø 200 H8
P (Vertical Height Moving Table)	mm	690	856	690	770	1270	2360	1300
Q (horizontal distance between holes ar	mm	-	-	-	-	-	-	1100
R (vertical center distance through hole	mm	-	-	-	-	-	-	-
S (moving table centering diameter)	mm	ø 100	ø 100	ø 100	ø 100	ø 100 E8	ø 315 E8	ø 100
T (Hole Diameter)	mm	ø 32	ø 32	ø 32	ø 32	ø 50	ø 50	ø 50
EXTRACTION PLATE								**(*)**
A	mm	-	102	-	140	102	152,4	102
B	mm	-	-	-	-	-	254	-
C	mm	-	-	-	-	-	406	-
D	mm	-	406	-	340	406	710	406
E	mm	-	-	-	-	711	1016	-
F	mm	-	-	-	-	-	1320	-
G	mm	-	-	-	-	152,5	254	-
H	mm	-	-	-	-	-	406	-
I	mm	-	-	-	-	-	1016	-
J	mm	-	-	-	-	-	1320	-
L (diameter / center thread)	mm	M20	M20	M20	M20	ø 58,5	ø 39	M24
M (Diameter/Plate Thread)	mm	M16	M16	M16	M16	M24	ø 39	M20

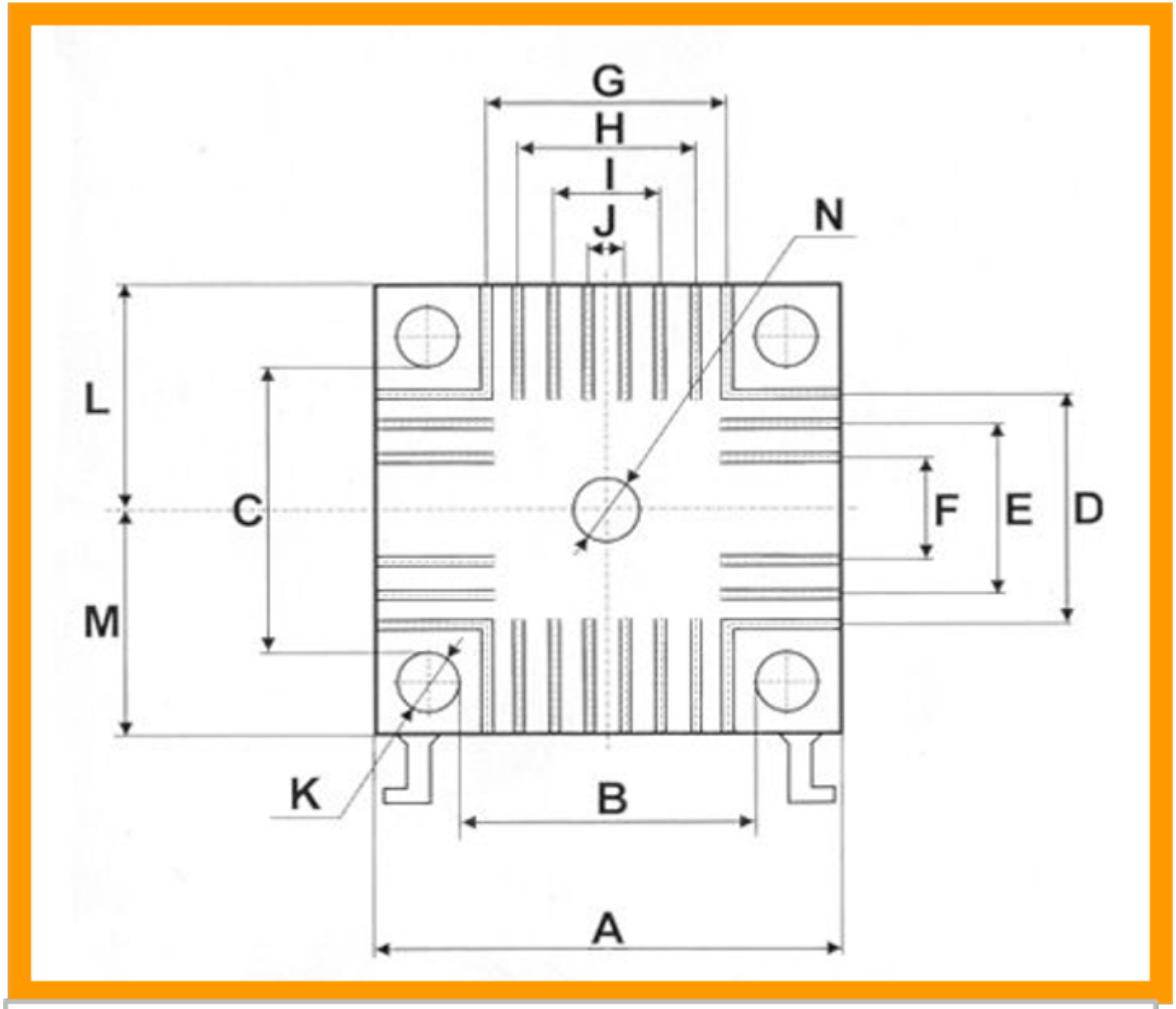
(*) presenza piani magnetici

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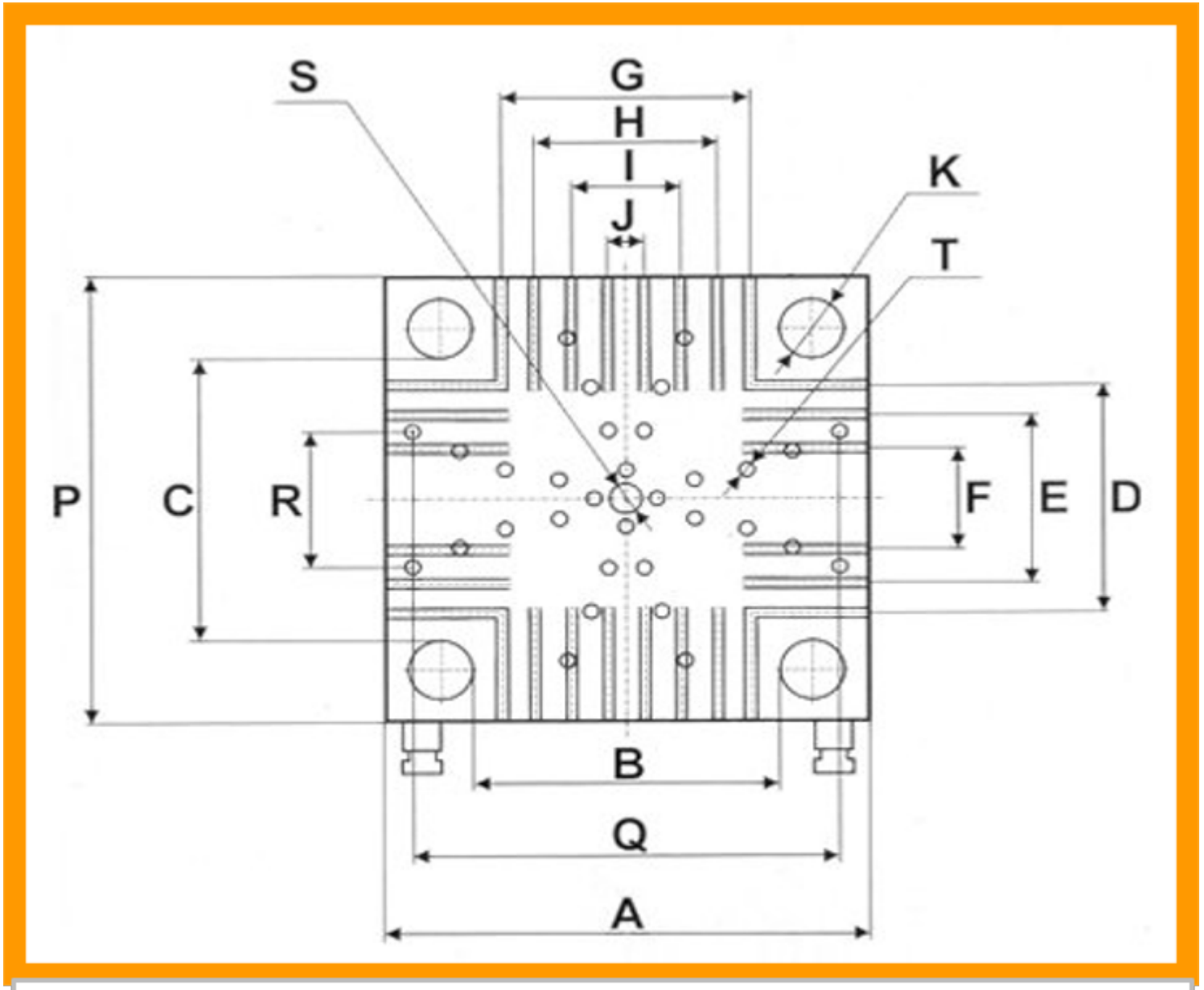
PLANS		MACHINE NUMBER					
		19	20	21	22	23	24
Euromap classification		**1000/9130**	**820/9130**	**1000/9130**	**600/6100**	**65/380**	**1300 \ 17200**
Constructor		Sandretto	Sandretto	Sandretto	Krauss Maffei	Krauss Maffei	Krauss Maffei
Model		Mega TES	MTES ESD	MTESD	KM GX	KM CX	KM GX
Year of construction		2007	2009	2011	2015	2022	2024
Serial number		M8160161	M8330089	M8160169	61024433	61035991	61037167
MACHINE PLANS		**(*)**	**(*)**	**(*)**	**(*)**		**(*)**
A (Plane Horizontal Width)	mm	1820	1730	1820	1530	670	2150
B (horizontal passage of columns)	mm	1230	1250	1230	1100	420	1570
C (vertical passage of columns)	mm	1230	1060	1230	960	420	1270
D (bracket cavity)	mm	-	840	-	-	-	-
E (bracket cavity)	mm	840	560	840	-	280	
F (bracket cavity)	mm	350	280	350	-	140	
G (bracket cavity)	mm	-	1120	-	-	-	
H (bracket cavity)	mm	-	840	-	-	-	
I (bracket cavity)	mm	840	560	840	-	280	
J (Bracket Cavity)	mm	350	280	350	-	140	
K (column diameter)	mm	ø 220	ø 180	ø 220	ø 180	ø 85	ø 250
L (semi-height upper fixed top)	mm	905	775	905	720	355	950
M (semi-height lower fixed table)	mm	910	780	910	720	355	950
N (fixed plate centering diameter)	mm	ø 250 E8	ø 250 E8	ø 250 E8	ø 200 H7	125	ø 250 H7
P (Vertical Height Moving Table)	mm	1820	1560	1820	1440	710	1950
Q (horizontal distance between holes ar	mm	-	-	-	-	-	
R (vertical center distance through hole	mm	-	-	-	-	-	
S (moving table centering diameter)	mm	ø 250	ø 210 E8	ø 250	ø 200 H7	125	ø 250 H7
T (Hole Diameter)	mm	ø 55	ø 60	ø 55	ø 30	-	ø 55

EXTRACTION PLATE		(*)	(*)	(*)	(*)		(*)
A	mm	102	102	102	102	-	-
B	mm	152	152	152	152	-	152
C	mm	-	-	-	-	-	254
D	mm	406	406	406	406	-	710
E	mm	711	710	711	711	-	1016
F	mm	-	1016	-	-	-	-
G	mm	152	152	152	152	-	152
H	mm	-	254	-	-	-	254
I	mm	711	710	711	711	-	710
J	mm	-	-	-	-	-	-
L (diameter / center thread)	mm	M52	ø 90,5	M52	M20	M20	M52
M (Diameter/Plate Thread)	mm	M36	M24	M36	M20/M24	-	M36

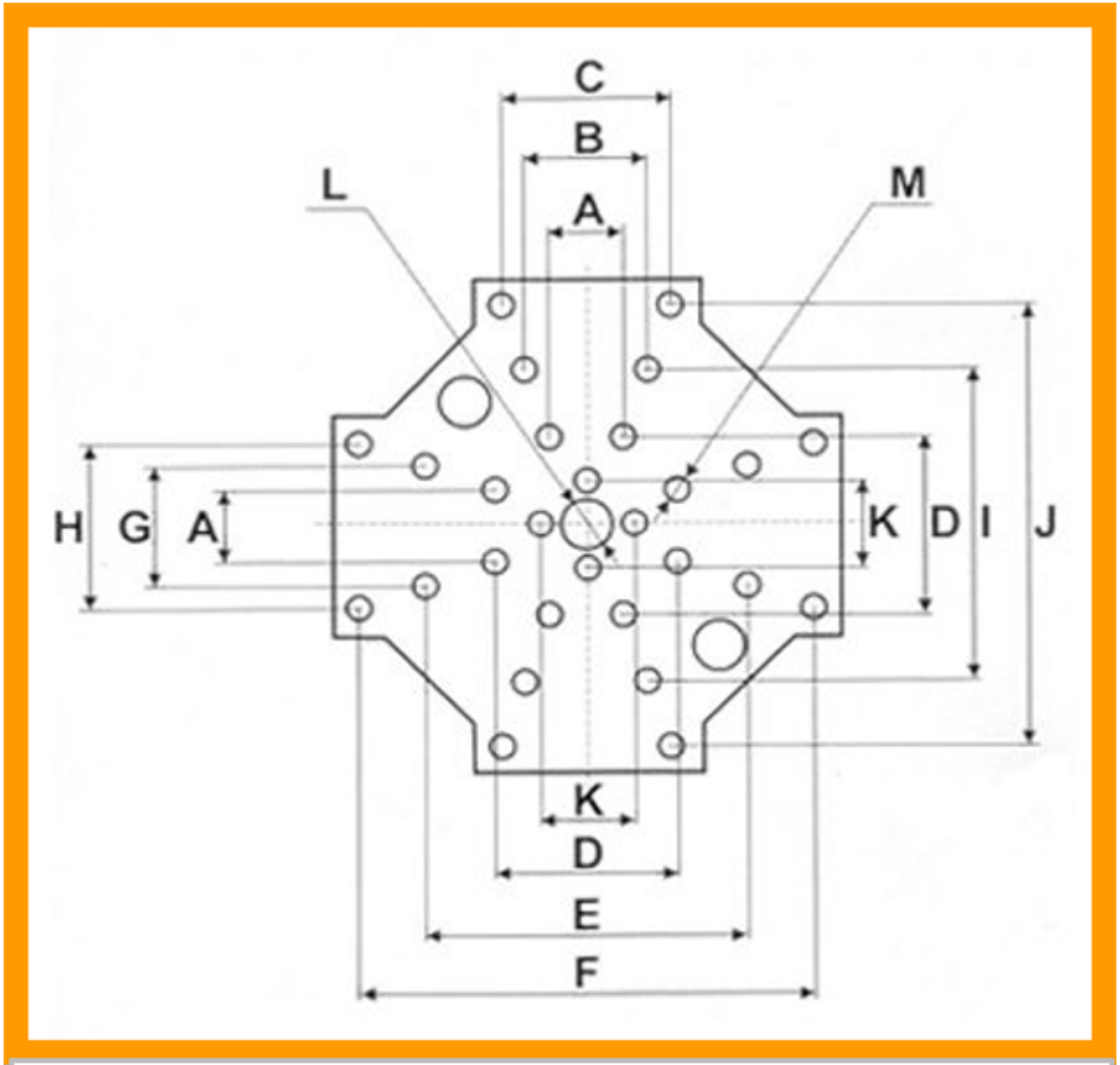
(*) presenza piani magnetici



fixed plan



moving plan



extraction